



FLAT PATTERN: 9.350" x 5.928"

SLOT .25 OBROUND  
2 SLOTS

RELEASED  
09.04.12 KE

49.04.12 KE

NOTE:  
MINIMUM BEND RADIUS  
IS .125.



D2002-003 BRACKET		2024-T3 X .063	QQ-A-250/5
PART NO.	ITEM	DESCRIPTION	MATERIAL
CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA	
DRAWN BRADLEY	DATE 9/19/10	 <span style="font-size: 2em; font-weight: bold;">DART</span> <span style="font-size: 1em;">Aero Accessories</span>	
DESIGN BRADLEY	9/19/10		
STRESS			
CHECKED		TITLE	
CLIENT		CODE YU	DWG. NO. D2002-003
		SCALE 1 : 2	SHT 1 OF 1
		REV. C	

C	B	A	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CO.
RE	JB	JB	DRAWN			BASIC CO.
9/11/12	921128	91.9-10	APPROVED			D=DIMPLE DGTG=NO OF C=COUNTERS
DESCRIPTION				REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		
				GENERAL	LIMITS	
<p>RE DRAWN - 1 TRANSFER TO SMALL SH'T OF CHANGE</p>				<p>1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS <math>12^{\circ}</math> 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH .5 - 7742 5. HOLES PER AND 10367</p>	<p>1. TOLERANCES — .005 ± .030 XXX ± .010 2. ANGLES ± 9° 3. PARALLELISM ± .00075 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005</p>	<p>BJ=MS204 BB=MS204</p>
REPORT ALL DISCREPANCIES — DO NOT SCALE						